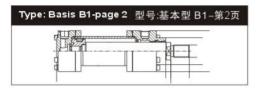
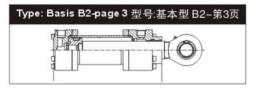
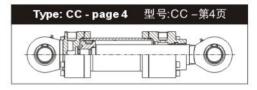
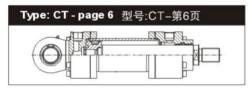
# Industrial Cylinder 工业油缸 CIA 210 Combinations 系列

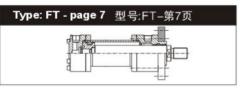


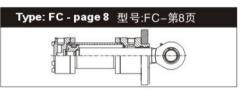


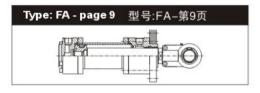




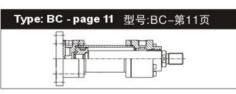




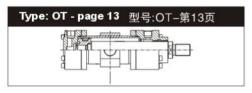


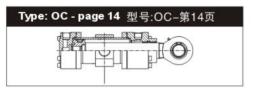




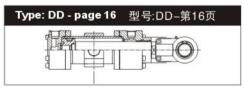








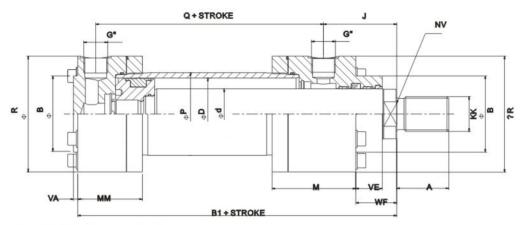






# INDUSTRIALCYLINDER CIA 210 - BASIC B1

#### MENSIONAL TABLE 尺 寸 表



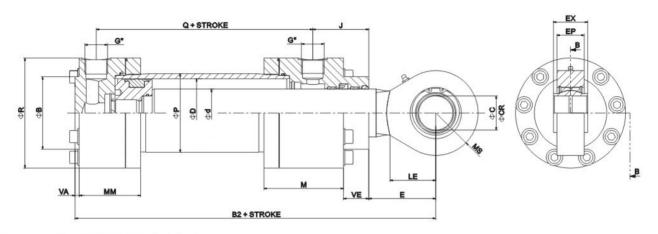
Tolerances according to ISO 8135 Dimensions in [mm]

| <b>Ø</b> D<br>CYL<br>DIA | <b>Ø</b> d<br>ROD | KK<br>ISO<br>261   | A<br>ISO<br>4395 | B<br>f8 | G<br>ISO<br>1179 | J   | M<br>±1 | MM<br>±1 | NV        | P   | Q   | R   | VA | VE | WF | B1<br>MIN<br><b>±1</b> | STROKE<br>MIN |
|--------------------------|-------------------|--------------------|------------------|---------|------------------|-----|---------|----------|-----------|-----|-----|-----|----|----|----|------------------------|---------------|
| *40                      | 22<br>28          | M16×1,5<br>M20×1,5 | 22<br>28         | 50      | 1/2"             | 70  | 87      | 65       | 17<br>22  | 50  | 93  | 78  | 4  | 19 | 32 | 178                    | 17            |
| *50                      | 28<br>36          | M20×1,5<br>M27×2   | 28<br>36         | 60      | 1/2"             | 75  | 91      | 70       | 22<br>28  | 62  | 93  | 94  | 4  | 24 | 38 | 186                    | 20            |
| *63                      | 36<br>45          | M27×2<br>M33×2     | 36<br>45         | 70      | 3/4"             | 78  | 90      | 74       | 28<br>36  | 75  | 101 | 112 | 5  | 29 | 45 | 200                    | 20            |
| *80                      | 45<br>56          | M33×2<br>M42×2     | 45<br>56         | 85      | 3/4"             | 88  | 97      | 82       | 36<br>46  | 95  | 117 | 133 | 5  | 36 | 54 | 226                    | 20            |
| *100                     | 56<br>70          | M42×2<br>M48×2     | 56<br>63         | 106     | 1"               | 102 | 114     | 88       | 46<br>60  | 115 | 117 | 161 | 6  | 37 | 57 | 244                    | 32            |
| 125                      | 70<br>90          | M48×2<br>M64×3     | 63<br>85         | 132     | 1"               | 121 | 148     | 109      | 60<br>75  | 145 | 146 | 198 | 6  | 37 | 60 | 291                    | 37            |
| 160                      | 90<br>110         | M64×3<br>M80×3     | 85<br>95         | 160     | 1 1/4"           | 125 | 152     | 120      | 75<br>90  | 185 | 167 | 246 | 7  | 41 | 66 | 323                    | 22            |
| 200                      | 110<br>140        | M80×3<br>M100×3    | 95<br>112        | 200     | 1 1/4"           | 151 | 189     | 151      | 90<br>120 | 230 | 206 | 296 | 8  | 45 | 75 | 388                    | 43            |

Measure: All outside measurements observe the ISO 6020 - 1 standard. The installation dimension are according to HYDRA tech s standard. If installation dimensions are requested in accordance with ISO 6020-1, the pistonrod will be extended. CIA 210 type R is a complete stainless cylinder, - can be delivered as ISO standard cylinder  $\phi$  40 up to  $\phi$  100

## INDUSTRIALCYLINDER CIA 210 - BASIC B2

#### MENSIONAL TABLE 尺 寸 表



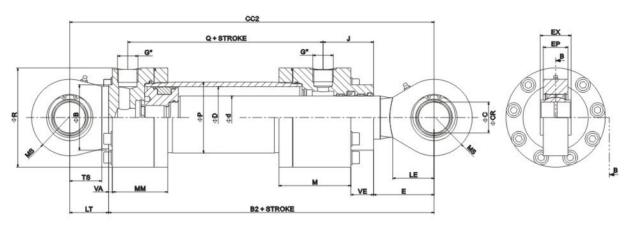
Tolerances according to ISO 8135 Dimensions in [mm]

| <b>Ø</b> D<br>CYL<br>DIA | Ød<br>ROD  | B<br>f8 | G<br>ISO<br>1179 | J   | М<br><b>±1</b> | ММ<br><b>±1</b> | P   | Q   | R   | VA | VE | Е   | LE  | MS<br>-1,2<br>-0,6 | EP<br>+0,7<br>-0,5 | C<br>H7<br>L<br>STEEI | EX<br>h12<br>O<br>/STAL | CH<br>-0,012<br>RUST<br>STAIN        | 3507356 | H2<br>MIN<br>±1 | STROKE<br>MIN |
|--------------------------|------------|---------|------------------|-----|----------------|-----------------|-----|-----|-----|----|----|-----|-----|--------------------|--------------------|-----------------------|-------------------------|--------------------------------------|---------|-----------------|---------------|
| *40                      | 22<br>28   | 50      | 1/2"             | 57  | 87             | 65              | 50  | 93  | 78  | 4  | 19 | 40  | 21  | 25                 | 18                 | 20                    | 20                      | 20                                   | 16      | 209             | 17            |
| *50                      | 28<br>36   | 60      | 1/2"             | 61  | 91             | 70              | 62  | 93  | 94  | 4  | 24 | 50  | 30  | 32                 | 22                 | 25                    | 25                      | 25                                   | 20      | 226             | 20            |
| *63                      | 36<br>45   | 70      | 3/4"             | 62  | 90             | 74              | 75  | 101 | 112 | 5  | 29 | 62  | 42  | 40                 | 25                 | 32                    | 32                      | 30                                   | 22      | 251             | 20            |
| *80                      | 45<br>56   | 85      | 3/4"             | 70  | 97             | 82              | 95  | 117 | 133 | 5  | 36 | 80  | 46  | 50                 | 30                 | 40                    | 40                      | 40                                   | 28      | 293             | 20            |
| *100                     | 56<br>70   | 106     | 1"               | 82  | 114            | 88              | 115 | 117 | 161 | 6  | 37 | 98  | 68  | 62                 | 40                 | 50                    | 50                      | 50                                   | 35      | 328             | 32            |
| 125                      | 70<br>90   | 132     | 1"               | 98  | 148            | 109             | 145 | 146 | 198 | 6  | 37 | 110 | 71  | 70                 | 50                 | 63                    | 63                      | Note:<br>Special                     |         | 384             | 37            |
| 160                      | 90<br>110  | 160     | 1 1/4"           | 100 | 152            | 120             | 185 | 167 | 246 | 7  | 41 | 127 | 93  | 90                 | 70                 | 80                    | 80                      | joint bear<br>dimension<br>stainless | ns in   | 432             | 22            |
| 200                      | 110<br>140 | 200     | 1 1/4"           | 121 | 189            | 151             | 230 | 206 | 296 | 8  | 45 | 179 | 121 | 110                | 80                 | 100                   | 100                     | starmess:                            | steer.  | 545             | 43            |

Measure: All outside measurements observe the ISO 6020 - 1 standard. The installation dimension are according to HYDRA tech s standard. If installation dimensions are requested in accordance with ISO 6020-1, the pistonrod will be extended. CIA 210 type R is a complete stainless cylinder, - can be delivered as ISO standard cylinder  $\phi$  40 up to  $\phi$  100

# INDUSTRIALCYLINDER CIA 210 - CC2

#### MENSIONAL TABLE 尺 寸 表



| Tolerances | according | to ISO 8135 | Dimensions in | [m m] |
|------------|-----------|-------------|---------------|-------|
|            |           |             |               |       |

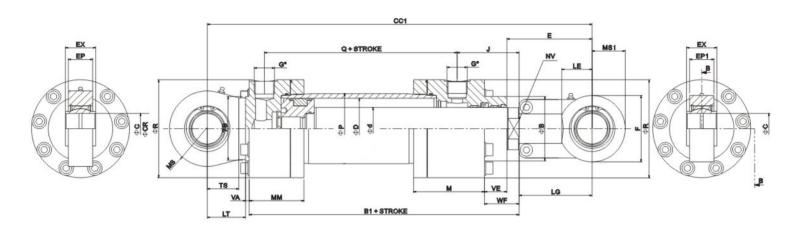
| ØD<br>CYL<br>DIA | Ød<br>ROD  | B<br>f8 | G<br>ISO<br>1179 | J   | M<br>±1 | MM<br><b>±1</b> | P   | Q   | R   | VA | VE | Е   | LE  | MS<br>±1,2<br>-0,6 | EP<br>±0,7<br>-0,5 | C<br>H7<br>L<br>STEEL |     |                                  | EX<br>-0,12<br>IFRI<br>NLESS | LT<br>MIN | Н   | TS | B2<br>MIN<br>±1 | CC2<br>MIN<br>±1 |
|------------------|------------|---------|------------------|-----|---------|-----------------|-----|-----|-----|----|----|-----|-----|--------------------|--------------------|-----------------------|-----|----------------------------------|------------------------------|-----------|-----|----|-----------------|------------------|
| *40              | 22<br>28   | 50      | 1/2 "            | 57  | 87      | 65              | 50  | 93  | 78  | 4  | 19 | 40  | 21  | 25                 | 18                 | 20                    | 20  | 20                               | 16                           | 27        | 45  | 22 | 209             | 236              |
| *50              | 28<br>36   | 60      | 1/2 "            | 61  | 91      | 70              | 62  | 93  | 94  | 4  | 24 | 50  | 30  | 32                 | 22                 | 25                    | 25  | 25                               | 20                           | 32        | 55  | 26 | 226             | 258              |
| *63              | 36<br>45   | 70      | 3/4"             | 62  | 90      | 74              | 75  | 101 | 112 | 5  | 29 | 62  | 42  | 40                 | 25                 | 32                    | 32  | 30                               | 22                           | 40        | 65  | 33 | 251             | 291              |
| *80              | 45<br>56   | 85      | 3/4"             | 70  | 97      | 82              | 95  | 117 | 133 | 5  | 36 | 80  | 46  | 50                 | 30                 | 40                    | 40  | 40                               | 28                           | 50        | 78  | 40 | 293             | 343              |
| *100             | 56<br>70   | 106     | 1"               | 82  | 114     | 88              | 115 | 117 | 161 | 6  | 37 | 98  | 68  | 62                 | 40                 | 50                    | 50  | 50                               | 35                           | 63        | 97  | 51 | 328             | 391              |
| 125              | 70<br>90   | 132     | 1"               | 98  | 148     | 109             | 145 | 146 | 198 | 6  | 37 | 110 | 71  | 70                 | 50                 | 63                    | 63  | Note:<br>Special j               | joint                        | 70        | 120 | 58 | 384             | 454              |
| 160              | 90<br>110  | 160     | 1 1/4"           | 100 | 152     | 120             | 185 | 167 | 246 | 7  | 41 | 127 | 93  | 90                 | 70                 | 80                    | 80  | bearing<br>sions,in<br>stainless |                              | 90        | 142 | 76 | 432             | 522              |
| 200              | 110<br>140 | 200     | 1 1/4"           | 121 | 189     | 151             | 230 | 206 | 296 | 8  | 45 | 179 | 121 | 110                | 80                 | 100                   | 100 | statutes                         | ssicel                       | 110       | 182 | 94 | 545             | 655              |

Measure:

AII outside measurements observe the ISO 6020-1 standard. The installation dimension are according to ISO 6020-2 CIA 210 type R is a complete stainless cylinder,- can be delivered as an ISO standard cylinder  $\, \varphi \, 40 \, \text{up} \, \text{to} \, \varphi \, 100$ .

# **INDUSTRIALCYLINDER CIA 210-CC1**

#### MENSIONAL TABLE 尺 寸 表

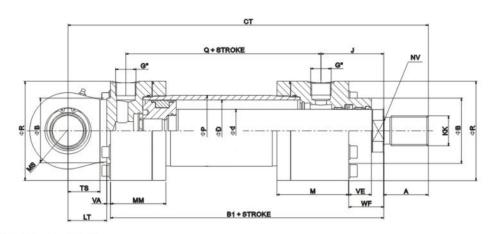


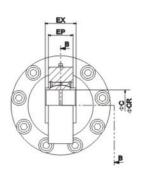
Tolerances according to ISO 8135 Dimensions in [mm]

| OD<br>CYL<br>DIA | Ød<br>ROD  | KK<br>ISO<br>261   | A<br>ISO<br>4395 | J   | G<br>ISO<br>1179 | М<br><b>±1</b> | ММ<br><b>±1</b> | NV        | Q   | R   | VA | VE | WF | LE | LT<br>MIN | Н   | MS<br>+1,2<br>-0,6 | TS | EP<br>+0,7<br>-0,5 | 100 | EX<br>h12<br>LO<br>L/STAL | EP1<br>+0,7<br>-0,5 | F   | LG  | MS1 | E<br>+5<br>+0 | B1<br>MIN<br>±1 | MIN<br>+5<br>+0 |
|------------------|------------|--------------------|------------------|-----|------------------|----------------|-----------------|-----------|-----|-----|----|----|----|----|-----------|-----|--------------------|----|--------------------|-----|---------------------------|---------------------|-----|-----|-----|---------------|-----------------|-----------------|
| *40              | 22<br>28   | M16×1,5<br>M16×1,5 | 22<br>22         | 70  | 1/2 "            | 87             | 65              | 17<br>22  | 93  | 78  | 4  | 19 | 32 | 22 | 27        | 45  | 25                 | 22 | 18                 | 20  | 20                        | 17                  | 47  | 52  | 23  | 65            | 178             | 261             |
| *50              | 28<br>36   | M20×1,5<br>M20×1,5 | 28<br>28         | 75  | 1/2 "            | 91             | 70              | 22<br>28  | 93  | 94  | 4  | 24 | 38 | 27 | 32        | 55  | 32                 | 26 | 22                 | 25  | 25                        | 21                  | 58  | 65  | 29  | 79            | 186             | 287             |
| *63              | 36<br>45   | M27×2<br>M27×2     | 36<br>36         | 78  | 3/4"             | 90             | 74              | 28<br>36  | 101 | 112 | 5  | 29 | 45 | 32 | 40        | 65  | 40                 | 33 | 25                 | 32  | 32                        | 27                  | 70  | 80  | 35  | 96            | 200             | 325             |
| *80              | 45<br>56   | M33×2<br>M33×2     | 45<br>45         | 88  | 3/4"             | 97             | 82              | 36<br>46  | 117 | 133 | 5  | 36 | 54 | 41 | 50        | 78  | 50                 | 40 | 30                 | 40  | 40                        | 32                  | 89  | 97  | 44  | 115           | 226             | 378             |
| *100             | 56<br>70   | M42×2<br>M42×2     | 56<br>56         | 102 | 1"               | 114            | 88              | 46<br>60  | 117 | 161 | 6  | 37 | 57 | 50 | 63        | 97  | 62                 | 51 | 40                 | 50  | 50                        | 40                  | 108 | 120 | 54  | 140           | 244             | 433             |
| 125              | 70<br>90   | M48×2<br>M48×3     | 63<br>63         | 121 | 1"               | 148            | 109             | 60<br>75  | 146 | 198 | 6  | 37 | 60 | 62 | 70        | 120 | 70                 | 58 | 50                 | 63  | 63                        | 52                  | 132 | 140 | 71  | 163           | 291             | 507             |
| 160              | 90<br>110  | M64×3<br>M64×3     | 85<br>85         | 125 | 1 1/4"           | 152            | 120             | 75<br>90  | 167 | 246 | 7  | 41 | 66 | 78 | 90        | 142 | 90                 | 76 | 70                 | 80  | 80                        | 66                  | 168 | 180 | 90  | 205           | 323             | 600             |
| 200              | 110<br>140 | M80×3<br>M80×3     | 95<br>95         | 151 | 1 1/4"           | 189            | 151             | 90<br>120 | 206 | 296 | 8  | 45 | 75 | 98 | 110       | 182 | 110                | 94 | 80                 | 100 | 100                       | 84                  | 210 | 210 | 112 | 240           | 388             | 716             |

# **INDUSTRIALCYLINDER CIA 210-CT**

#### MENSIONAL TABLE 尺 寸 表



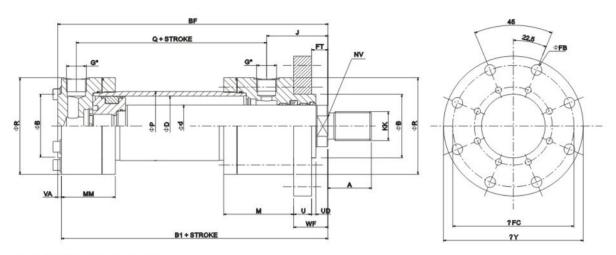


| Tolerances according to ISO 8135 I | imensions in | mm |
|------------------------------------|--------------|----|
|------------------------------------|--------------|----|

| ØD<br>CYL<br>DIA | Ød<br>ROD  | KK<br>ISO<br>261   | A<br>ISO<br>4395 | B<br>f8 | G<br>ISO<br>1179 | J   | M<br>±1 | MM<br>±1 | NV        | P   | Q   | R   | VA | VE | WF | CR<br>-0,012<br>RUST<br>STAINI         | 30505000 | C<br>H7<br>LC<br>STEEL/ |     | EP<br>+ 0,7<br>-0,5 | LT<br>MIN | Н   | MS<br>+1,2<br>-0,6 | TS | B1<br>MIN<br>±1 | CT<br>MIN<br>±1 |
|------------------|------------|--------------------|------------------|---------|------------------|-----|---------|----------|-----------|-----|-----|-----|----|----|----|--|----------|-------------------------|-----|---------------------|-----------|-----|--------------------|----|-----------------|-----------------|
| *40              | 22<br>28   | M16×1,5<br>M20×1,5 | 22<br>28         | 50      | 1/2 "            | 70  | 87      | 65       | 17<br>22  | 50  | 93  | 78  | 4  | 19 | 32 | 20                                     | 16       | 20                      | 20  | 18                  | 27        | 45  | 25                 | 22 | 178             | 209             |
| *50              | 28<br>36   | M20×1,5<br>M27×2   | 28<br>36         | 60      | 1/2 "            | 75  | 91      | 70       | 22<br>28  | 62  | 93  | 94  | 4  | 24 | 38 | 25                                     | 20       | 25                      | 25  | 22                  | 32        | 55  | 32                 | 26 | 186             | 222             |
| *63              | 36<br>45   | M27×2<br>M33×2     | 36<br>45         | 70      | 3/4"             | 78  | 90      | 74       | 28<br>36  | 75  | 101 | 112 | 5  | 29 | 45 | 30                                     | 22       | 32                      | 32  | 25                  | 40        | 65  | 40                 | 33 | 200             | 245             |
| *80              | 45<br>56   | M33×2<br>M42×2     | 45<br>56         | 85      | 3/4"             | 88  | 97      | 82       | 36<br>46  | 95  | 117 | 133 | 5  | 36 | 54 | 40                                     | 28       | 40                      | 40  | 30                  | 50        | 78  | 50                 | 40 | 226             | 281             |
| *100             | 56<br>70   | M42×2<br>M48×2     | 56<br>63         | 106     | 1"               | 102 | 114     | 88       | 46<br>60  | 115 | 117 | 161 | 6  | 37 | 57 | 50                                     | 35       | 50                      | 50  | 40                  | 63        | 97  | 62                 | 51 | 244             | 313             |
| 125              | 70<br>90   | M48×2<br>M64×3     | 63<br>85         | 132     | 1"               | 121 | 148     | 109      | 60<br>75  | 145 | 146 | 198 | 6  | 37 | 60 | Note:<br>Special jo                    | int      | 63                      | 63  | 50                  | 70        | 120 | 70                 | 58 | 291             | 367             |
| 160              | 90<br>110  | M64×3<br>M80×3     | 85<br>95         | 160     | 11/4"            | 125 | 152     | 120      | 75<br>90  | 185 | 167 | 246 | 7  | 41 | 66 | bearing di<br>sions,in si<br>stainless | tain-    | 80                      | 80  | 70                  | 90        | 142 | 90                 | 76 | 323             | 420             |
| 200              | 110<br>140 | M80×3<br>M100×3    | 95<br>112        | 200     | 11/4"            | 151 | 189     | 151      | 90<br>120 | 230 | 206 | 296 | 8  | 45 | 75 | виншевя і                              | oreet.   | 100                     | 100 | 80                  | 110       | 182 | 110                | 94 | 388             | 506             |

# **INDUSTRIALCYLINDER CIA 210-F1T**

#### MENSIONAL TABLE 尺 寸 表



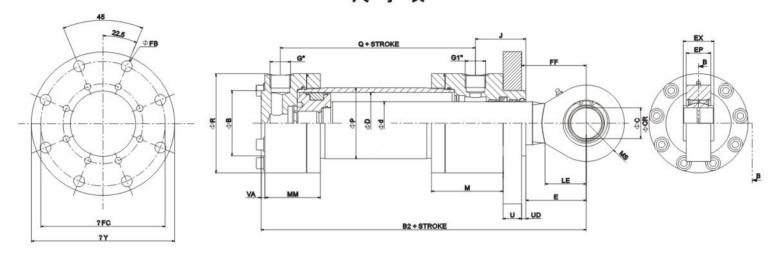
Tolerances according to ISO 8135 Dimensions in [mm]

| <b>Ø</b> D | O.                | UU                 | Δ.               | D       | G           | -   | М       | MM              | NV        |     | 0   | D   | X7.4 | 3717 | WE |         | ED               | EC         |    | IID | 37  | ET                  | DE              |
|------------|-------------------|--------------------|------------------|---------|-------------|-----|---------|-----------------|-----------|-----|-----|-----|------|------|----|---------|------------------|------------|----|-----|-----|---------------------|-----------------|
| CYL<br>DIA | <b>Ø</b> d<br>ROD | KK<br>ISO<br>261   | A<br>ISO<br>4395 | B<br>f8 | ISO<br>1179 | J   | M<br>±1 | MM<br><b>±1</b> | NV        | P   | Q   | R   | VA   | VE   | WF | ь<br>Е9 | FB<br>ISO<br>273 | FC<br>Js13 | U  | UD  | Y   | FT<br>M IN<br>± 0,5 | BE<br>MIN<br>±1 |
| *40        | 22<br>28          | M16×1,5<br>M20×1,5 | 22<br>28         | 50      | 1/2 "       | 70  | 87      | 65              | 17<br>22  | 50  | 93  | 78  | 4    | 19   | 32 | 50      | 8x Ø 9           | 106        | 16 | 3   | 125 | 16                  | 182             |
| *50        | 28<br>36          | M20×1,5<br>M27×2   | 28<br>36         | 60      | 1/2 "       | 75  | 91      | 70              | 22<br>28  | 62  | 93  | 94  | 4    | 24   | 38 | 60      | 8xø11            | 126        | 20 | 4   | 150 | 18                  | 190             |
| *63        | 36<br>45          | M27×2<br>M33×2     | 36<br>45         | 70      | 3/4"        | 78  | 90      | 74              | 28<br>36  | 75  | 101 | 112 | 5    | 29   | 45 | 70      | 8x Ø 14          | 145        | 25 | 4   | 175 | 20                  | 205             |
| *80        | 45<br>56          | M33×2<br>M42×2     | 45<br>56         | 85      | 3/4"        | 88  | 97      | 82              | 36<br>46  | 95  | 117 | 133 | 5    | 36   | 54 | 85      | 8xø18            | 165        | 32 | 4   | 200 | 22                  | 231             |
| *100       | 56<br>70          | M42×2<br>M48×2     | 56<br>63         | 106     | 1"          | 102 | 114     | 88              | 46<br>60  | 115 | 117 | 161 | 6    | 37   | 57 | 106     | 8x Ø 22          | 200        | 32 | 5   | 245 | 25                  | 250             |
| 125        | 70<br>90          | M48×2<br>M64×3     | 63<br>85         | 132     | 1 "         | 121 | 148     | 109             | 60<br>75  | 145 | 146 | 198 | 6    | 37   | 60 | 132     | 8x ø 22          | 235        | 32 | 5   | 280 | 28                  | 297             |
| 160        | 90<br>110         | M64×3<br>M80×3     | 85<br>95         | 160     | 1 1/4"      | 125 | 152     | 120             | 75<br>90  | 185 | 167 | 246 | 7    | 41   | 66 | 160     | 8x ø 22          | 280        | 36 | 5   | 330 | 30                  | 330             |
| 200        | 110<br>140        | M80×3<br>M100×3    | 95<br>112        | 200     | 1 1/4"      | 151 | 189     | 151             | 90<br>120 | 230 | 206 | 296 | 8    | 45   | 75 | 200     | 8x Ø 26          | 340        | 40 | 5   | 390 | 35                  | 396             |

Measure: All outside measurements observe the ISO 6020 - 1 standard. The installation dimension are according to HYDRA tech s standard. If installation dimensions are requested in accordance with ISO 6020-1, the pistourod will be extended. CIA 210 type R is a complete stainless cylinder, - can be delivered as ISO standard cylinder  $\phi$  40 up to  $\phi$  100

## **INDUSTRIALCYLINDER CIA 210-F1C2**

#### MENSIONAL TABLE 尺 寸 表



| T. 1 | <br>4. TCO 0125 | Dimensions in | f1 |
|------|-----------------|---------------|----|
|      |                 |               |    |

| Ø D<br>CYL<br>DIA | <b>Ø</b> d<br>ROD | В   | G<br>ISO<br>1179 | J   | M<br>±1 | MM<br>±1 | P   | Q   | R   | VA | VE | Е   | LE  | MS<br>+1,2<br>- 0,6 | EP<br>+1,2<br>- 0,6 |     | EX<br>h12<br>.O<br>L/STAL | CR<br>-0.012<br>RUST<br>STAINI |     | FB<br>ISO<br>273 | FC<br>Ja13 | Y   | U  | UD | B2<br>MIN<br>±1 | FF<br>MIN<br>± 0,5 |
|-------------------|-------------------|-----|------------------|-----|---------|----------|-----|-----|-----|----|----|-----|-----|---------------------|---------------------|-----|---------------------------|--------------------------------|-----|------------------|------------|-----|----|----|-----------------|--------------------|
| *40               | 22<br>28          | 50  | 1/2"             | 57  | 87      | 65       | 50  | 93  | 78  | 4  | 19 | 40  | 21  | 25                  | 18                  | 20  | 20                        | 20                             | 16  | 8x#9             | 106        | 125 | 16 | 3  | 209             | 43                 |
| *50               | 28<br>36          | 60  | 1/2"             | 61  | 91      | 70       | 62  | 93  | 94  | 4  | 24 | 50  | 30  | 32                  | 22                  | 25  | 25                        | 25                             | 20  | 8x≠11            | 126        | 150 | 20 | 4  | 226             | 54                 |
| *63               | 36<br>45          | 70  | 3/4 "            | 62  | 90      | 74       | 75  | 101 | 112 | 5  | 29 | 62  | 42  | 40                  | 25                  | 32  | 32                        | 30                             | 22  | 8x≠14            | 145        | 175 | 25 | 4  | 251             | 66                 |
| *80               | 45<br>56          | 85  | 3/4 "            | 70  | 97      | 82       | 95  | 117 | 133 | 5  | 36 | 80  | 46  | 50                  | 30                  | 40  | 40                        | 40                             | 28  | 8x≠18            | 165        | 200 | 32 | 4  | 293             | 84                 |
| *100              | 56<br>70          | 106 | 1"               | 82  | 114     | 88       | 115 | 117 | 161 | 6  | 37 | 98  | 68  | 62                  | 40                  | 50  | 50                        | 50                             | 35  | 8x≠22            | 200        | 245 | 32 | 5  | 328             | 103                |
| 125               | 70<br>90          | 132 | 1"               | 98  | 148     | 109      | 145 | 146 | 198 | 6  | 37 | 110 | 71  | 70                  | 50                  | 63  | 63                        | Note:<br>Special joi           | int | 8x#22            | 235        | 280 | 32 | 5  | 384             | 115                |
| 160               | 90<br>110         | 160 | 1 1/4"           | 100 | 152     | 120      | 185 | 167 | 246 | 7  | 41 | 127 | 93  | 90                  | 70                  | 80  | 80                        | bearing di<br>sions,in st      |     | 8x#22            | 280        | 330 | 36 | 5  | 432             | 132                |
| 200               | 110<br>140        | 200 | 1 1/4"           | 121 | 189     | 151      | 230 | 206 | 296 | 8  | 45 | 179 | 121 | 110                 | 80                  | 100 | 100                       | less steel                     |     | 8x#26            | 340        | 390 | 40 | 5  | 545             | 184                |

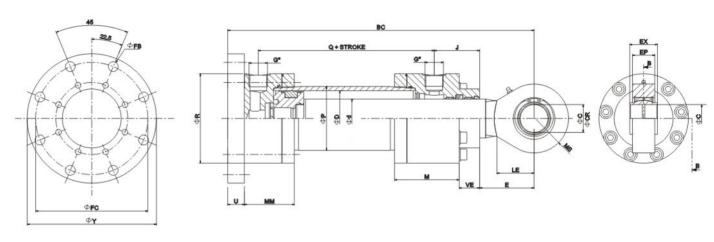
Measure:

All outside meagurements observe the ISO 6020-1 standard. The installation dimension are according to HYDRA tech's standard.

If installation dimensions are requested in accordance with ISO 6020-1, the pistonrod will be extended.

## **INDUSTRIALCYLINDER CIA 210 -F2C2**

#### MENSIONAL TABLE 尺 寸 表



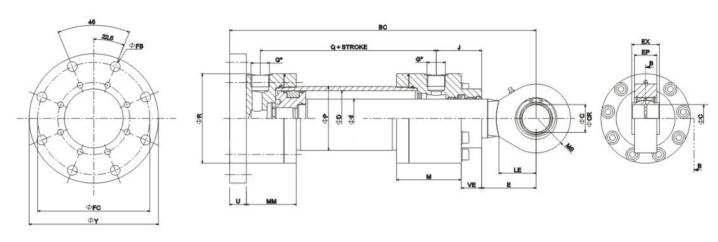
Tolerances according to ISO 8135 Dimensions in [mm]

| Ø D<br>CYL<br>DIA | Ød<br>ROD  | В   | G<br>ISO<br>1179 | J   | M<br>±1 | MM<br>±1 | P   | Q   | R   | VA | VE | Е   | LE  | MS<br>+1,2<br>- 0,6 | EP<br>+0.7<br>- 0.5 | 100000-00000 | EX<br>h12<br>.O<br>L/STAL | CR<br>-0,012<br>RUST<br>STAIN         | P180/27/3/30/20 | FB<br>IS O<br>273 | FC<br>Js13 | U  | Y   | BC<br>MIN<br>±1 |
|-------------------|------------|-----|------------------|-----|---------|----------|-----|-----|-----|----|----|-----|-----|---------------------|---------------------|--------------|---------------------------|---------------------------------------|-----------------|-------------------|------------|----|-----|-----------------|
| *40               | 22<br>28   | 50  | 1/2 "            | 57  | 87      | 65       | 50  | 93  | 78  | 4  | 19 | 40  | 21  | 25                  | 18                  | 20           | 20                        | 20                                    | 16              | 8x,=9             | 106        | 16 | 125 | 221             |
| *50               | 28<br>36   | 60  | 1/2 "            | 61  | 91      | 70       | 62  | 93  | 94  | 4  | 24 | 50  | 30  | 32                  | 22                  | 25           | 25                        | 25                                    | 20              | 8x#11             | 126        | 20 | 150 | 242             |
| *63               | 36<br>45   | 70  | 3/4"             | 62  | 90      | 74       | 75  | 101 | 112 | 5  | 29 | 62  | 42  | 40                  | 25                  | 32           | 32                        | 30                                    | 22              | 8x#14             | 145        | 25 | 175 | 271             |
| *80               | 45<br>56   | 85  | 3/4"             | 70  | 97      | 82       | 95  | 117 | 133 | 5  | 36 | 80  | 46  | 50                  | 30                  | 40           | 40                        | 40                                    | 28              | 8x#18             | 165        | 32 | 200 | 320             |
| *100              | 56<br>70   | 106 | 1"               | 82  | 114     | 88       | 115 | 117 | 161 | 6  | 37 | 98  | 68  | 62                  | 40                  | 50           | 50                        | 50                                    | 35              | 8x#22             | 200        | 32 | 245 | 354             |
| 125               | 70<br>90   | 132 | 1"               | 98  | 148     | 109      | 145 | 146 | 198 | 6  | 37 | 110 | 71  | 70                  | 50                  | 63           | 63                        | Note:<br>Special j                    | oint            | 8x#22             | 235        | 32 | 280 | 410             |
| 160               | 90<br>110  | 160 | 1 1/4"           | 100 | 152     | 120      | 185 | 167 | 246 | 7  | 41 | 127 | 93  | 90                  | 70                  | 80           | 80                        | bearing d<br>sions,in s<br>less steel | stain-          | 8x#22             | 280        | 36 | 330 | 461             |
| 200               | 110<br>140 | 200 | 1 1/4"           | 121 | 189     | 151      | 230 | 206 | 296 | 8  | 45 | 179 | 121 | 110                 | 80                  | 100          | 100                       | Tess steel                            |                 | 8x#26             | 340        | 40 | 390 | 577             |

All outside meagurements observe the ISO 6020-1 standard. The installation dimension are according to HYDRA tech's standard. If installation dimensions are requested in accordance with ISO 6020-1, the pistonrod will be extended. CIA 210 type R is a complete stainless cylinder, - can be delivered as an ISO atandard cylinder  $\phi$  up to  $\phi$ 100.

# INDUSTRIALCYLINDER CIA 210 -F2C2

#### MENSIONAL TABLE 尺 寸 表



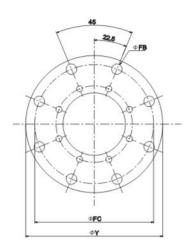
| Tolerances | according. | to ISO 8135 | Dimensions in | [mm] |
|------------|------------|-------------|---------------|------|

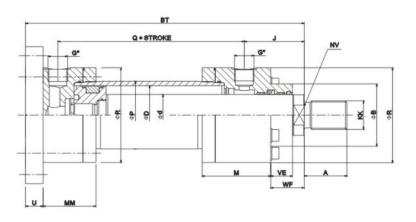
| Ø D<br>CYL<br>DIA | Ød<br>ROD  | В   | G<br>ISO<br>11 <i>7</i> 9 | J   | M<br>±1 | MM<br>±1 | P   | Q   | R   | VA | VE | Е   | LE  | MS<br>+1,2<br>- 0,6 | EP<br>+0,7<br>- 0,5 | 100000000000000000000000000000000000000 | EX<br>h12<br>LO<br>L/STAL | CR<br>-0,012<br>RUS'<br>STAIN          | D18010133999 | FB<br>ISO<br>273 | FC<br>Js13 | U  | Y   | BC<br>MIN<br>±1 |
|-------------------|------------|-----|---------------------------|-----|---------|----------|-----|-----|-----|----|----|-----|-----|---------------------|---------------------|---|---------------------------|--|--------------|------------------|------------|----|-----|-----------------|
| *40               | 22<br>28   | 50  | 1/2"                      | 57  | 87      | 65       | 50  | 93  | 78  | 4  | 19 | 40  | 21  | 25                  | 18                  | 20                                      | 20                        | 20                                     | 16           | 8x#9             | 106        | 16 | 125 | 221             |
| *50               | 28<br>36   | 60  | 1/2 "                     | 61  | 91      | 70       | 62  | 93  | 94  | 4  | 24 | 50  | 30  | 32                  | 22                  | 25                                      | 25                        | 25                                     | 20           | 8x#11            | 126        | 20 | 150 | 242             |
| *63               | 36<br>45   | 70  | 3/4"                      | 62  | 90      | 74       | 75  | 101 | 112 | 5  | 29 | 62  | 42  | 40                  | 25                  | 32                                      | 32                        | 30                                     | 22           | 8x#14            | 145        | 25 | 175 | 271             |
| *80               | 45<br>56   | 85  | 3/4"                      | 70  | 97      | 82       | 95  | 117 | 133 | 5  | 36 | 80  | 46  | 50                  | 30                  | 40                                      | 40                        | 40                                     | 28           | 8x#18            | 165        | 32 | 200 | 320             |
| *100              | 56<br>70   | 106 | 1"                        | 82  | 114     | 88       | 115 | 117 | 161 | 6  | 37 | 98  | 68  | 62                  | 40                  | 50                                      | 50                        | 50                                     | 35           | 8x#22            | 200        | 32 | 245 | 354             |
| 125               | 70<br>90   | 132 | 1"                        | 98  | 148     | 109      | 145 | 146 | 198 | 6  | 37 | 110 | 71  | 70                  | 50                  | 63                                      | 63                        | Note:<br>Special j                     | oint         | 8x#22            | 235        | 32 | 280 | 410             |
| 160               | 90<br>110  | 160 | 1 1/4"                    | 100 | 152     | 120      | 185 | 167 | 246 | 7  | 41 | 127 | 93  | 90                  | 70                  | 80                                      | 80                        | bearing d<br>sions, in s<br>less steel | stain-       | 8x#22            | 280        | 36 | 330 | 461             |
| 200               | 110<br>140 | 200 | 1 1/4"                    | 121 | 189     | 151      | 230 | 206 | 296 | 8  | 45 | 179 | 121 | 110                 | 80                  | 100                                     | 100                       | icas ateci                             |              | 8x#26            | 340        | 40 | 390 | 577             |

All outside meagurements observe the ISO 6020-1 standard. The installation dimension are according to HYDRA tech's standard. If installation dimensions are requested in accordance with ISO 6020-1, the pistonrod will be extended. CIA 210 type R is a complete stainless cylinder, - can be delivered as an ISO atandard cylinder  $\phi$  up to  $\phi$ 100.

# **INDUSTRIALCYLINDER CIA 210-F2T**

#### MENSIONAL TABLE 尺 寸 表





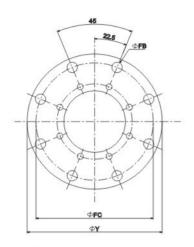
Tolerances according to ISO 8135 Dimensions in [mm]

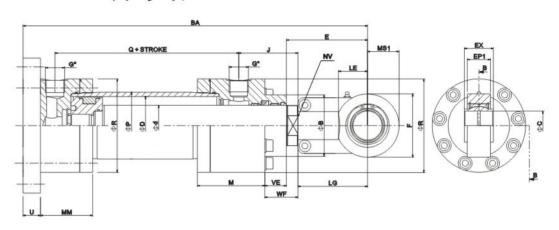
|                          |            | ing to rise t      |                  |     | - 10 Et [111.1   | _   |         |          |           |     |     |     |    |    |    |                   |            |    |     |                  |
|--------------------------|------------|--------------------|------------------|-----|------------------|-----|---------|----------|-----------|-----|-----|-----|----|----|----|-------------------|------------|----|-----|------------------|
| <b>Ø</b> D<br>CYL<br>DIA | Ød<br>ROD  | KK<br>ISO<br>261   | A<br>ISO<br>4395 | В   | G<br>ISO<br>1179 | J   | M<br>±1 | MM<br>±1 | NV        | P   | Q   | R   | VA | VE | WF | FB<br>IS O<br>273 | FC<br>Js13 | U  | Y   | BT<br>M IN<br>±1 |
| *40                      | 22<br>28   | M16×1,5<br>M16×1,5 | 22<br>28         | 50  | 1/2"             | 70  | 87      | 65       | 17<br>22  | 50  | 93  | 78  | 4  | 19 | 32 | 8xø9              | 106        | 16 | 125 | 194              |
| *50                      | 28<br>36   | M20×1,5<br>M27×2   | 28<br>36         | 60  | 1/2"             | 75  | 91      | 70       | 22<br>28  | 62  | 93  | 94  | 4  | 24 | 38 | 8x∅11             | 126        | 20 | 150 | 206              |
| *63                      | 36<br>45   | M27×2<br>M33×2     | 36<br>45         | 70  | 3/4"             | 78  | 90      | 74       | 28<br>36  | 75  | 101 | 112 | 5  | 29 | 45 | 8xø14             | 145        | 25 | 175 | 225              |
| *80                      | 45<br>56   | M33×2<br>M43×2     | 45<br>56         | 85  | 3/4"             | 88  | 97      | 82       | 36<br>46  | 95  | 117 | 133 | 5  | 36 | 54 | 8xø18             | 165        | 32 | 200 | 258              |
| *100                     | 56<br>70   | M42×2<br>M48×2     | 56<br>63         | 106 | 1"               | 102 | 114     | 88       | 46<br>60  | 115 | 117 | 161 | 6  | 37 | 57 | 8x Ø 22           | 200        | 32 | 245 | 276              |
| 125                      | 70<br>90   | M48×2<br>M64×3     | 63<br>85         | 132 | 1"               | 121 | 148     | 109      | 60<br>75  | 145 | 146 | 198 | 6  | 37 | 60 | 8xø 22            | 235        | 32 | 280 | 323              |
| 160                      | 90<br>110  | M64×3<br>M80×3     | 85<br>95         | 160 | 1 1/4"           | 125 | 152     | 120      | 75<br>90  | 185 | 167 | 246 | 7  | 41 | 66 | 8x Ø 22           | 280        | 36 | 330 | 359              |
| 200                      | 110<br>140 | M80×3<br>M100×3    | 95<br>112        | 200 | 1 1/4"           | 151 | 189     | 151      | 90<br>120 | 230 | 206 | 296 | 8  | 45 | 75 | 8xø26             | 340        | 40 | 390 | 428              |

All outside meagurements observe the ISO 6020-1 standard. The installation dimension are according to HYDRA tech's standard. If installation dimensions are requested in accordance with ISO 6020-1, the pistonrod will be extended. CIA 210 type R is a complete stainless cylinder, - can be delivered as an ISO atandard cylinder φup to φ100.

## **INDUSTRIALCYLINDER CIA 210 - F2C1**

#### MENSIONAL TABLE 尺 寸 表



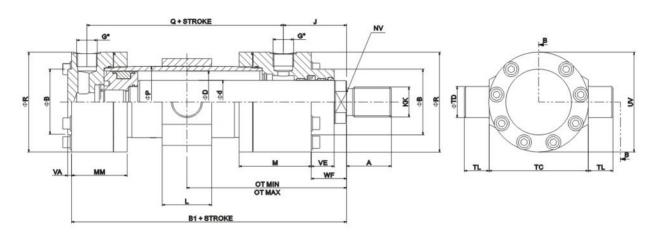


| Tolerances | according | to ISO 8135 | Dimensions in | [mm] |
|------------|-----------|-------------|---------------|------|
|            |           |             |               |      |

| <b>Ø</b> D<br>CYL<br>DIA | Ød<br>ROD  | KK<br>ISO<br>261   | A<br>ISO<br>4395 | В   | G<br>ISO<br>1179 | J   | M<br>±1 | MM<br>±1 | NV        | P   | Q   | R   | VA | VE | WF | FB<br>IS O<br>273 | FC<br>Js13 | U  | Y   | Ep1<br>+0.7<br>- 0.5 | C<br>H7<br>L(<br>STEEL |     | LE | E<br>+ 5<br>+ 0 | F   | LG  | MSI<br>+1,2<br>-0,6 | BA<br>M IN<br>+5<br>+0 |
|--------------------------|------------|--------------------|------------------|-----|------------------|-----|---------|----------|-----------|-----|-----|-----|----|----|----|-------------------|------------|----|-----|----------------------|------------------------|-----|----|-----------------|-----|-----|---------------------|------------------------|
| *40                      | 22<br>28   | M16×1,5<br>M16×1,5 | 22<br>22         | 50  | 1/2"             | 70  | 87      | 65       | 17<br>22  | 50  | 93  | 78  | 4  | 19 | 32 | 8xø9              | 106        | 16 | 125 | 17                   | 20                     | 20  | 22 | 65              | 47  | 52  | 23                  | 246                    |
| *50                      | 28<br>36   | M20×1,5<br>M30×1,5 | 28<br>28         | 60  | 1/2"             | 75  | 91      | 70       | 22<br>28  | 62  | 93  | 94  | 4  | 24 | 38 | 8xø11             | 126        | 20 | 150 | 21                   | 25                     | 25  | 27 | 79              | 58  | 65  | 29                  | 271                    |
| *63                      | 36<br>45   | M27×2<br>M27×2     | 36<br>36         | 70  | 3/4"             | 78  | 90      | 74       | 28<br>36  | 75  | 101 | 112 | 5  | 29 | 45 | 8xØ14             | 145        | 25 | 175 | 27                   | 32                     | 32  | 32 | 96              | 70  | 80  | 35                  | 305                    |
| *80                      | 45<br>56   | M33×2<br>M33×2     | 45<br>45         | 85  | 3/4"             | 88  | 97      | 82       | 36<br>46  | 95  | 117 | 133 | 5  | 36 | 54 | 8xø18             | 165        | 32 | 200 | 32                   | 40                     | 40  | 41 | 115             | 89  | 97  | 44                  | 355                    |
| *100                     | 56<br>70   | M42×2<br>M48×2     | 56<br>56         | 106 | 1"               | 102 | 114     | 88       | 46<br>60  | 115 | 117 | 161 | 6  | 37 | 57 | 8xø22             | 200        | 32 | 245 | 40                   | 50                     | 50  | 50 | 140             | 108 | 120 | 54                  | 396                    |
| 125                      | 70<br>90   | M48×2<br>M48×2     | 63<br>63         | 132 | 1"               | 121 | 148     | 109      | 60<br>75  | 145 | 146 | 198 | 6  | 37 | 60 | 8xø22             | 235        | 32 | 280 | 52                   | 63                     | 63  | 62 | 163             | 132 | 140 | 71                  | 463                    |
| 160                      | 90<br>110  | M64×3<br>M643      | 85<br>85         | 160 | 1 1/4"           | 125 | 152     | 120      | 75<br>90  | 185 | 167 | 246 | 7  | 41 | 66 | 8xø22             | 280        | 36 | 330 | 66                   | 80                     | 80  | 78 | 205             | 168 | 180 | 90                  | 539                    |
| 200                      | 110<br>140 | M80×3<br>M80×3     | 95<br>95         | 200 | 1 1/4"           | 151 | 189     | 151      | 90<br>120 | 230 | 206 | 296 | 8  | 45 | 75 | 8xø26             | 340        | 40 | 390 | 84                   | 100                    | 100 | 98 | 240             | 210 | 210 | 112                 | 638                    |

# INDUSTRIALCYLINDER CIA 210 - OT

#### MENSIONAL TABLE 尺 寸 表



| To lavamore | according. | to ISO 8135  | Dimensions in Imm   | .1 |
|-------------|------------|--------------|---------------------|----|
| 10 Jerances | according  | 10 15 0 8135 | Dimensions in limin | и. |

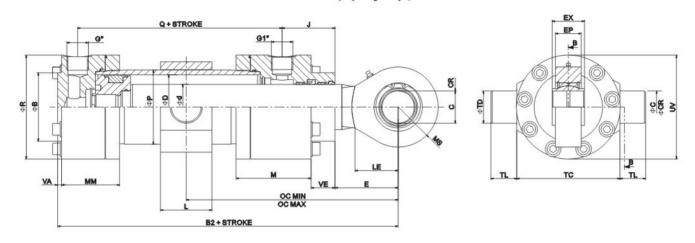
| <b>O</b> D<br>CYL<br>DIA | <b>Ø</b> d<br>ROD | KK<br>ISO<br>261   | A<br>ISO<br>4395 | B<br>f8 | G<br>ISO<br>1179 | J   | M<br>±1 | MM<br><b>±1</b> | NV        | P   | Q   | R   | VA | VE | WF | L   | TC<br>h12 | ØTD<br>f8 | TL | UV  | OT<br>MIN<br>±1 | OT+*S<br>MAX<br>±1 | STROKE<br>MIN | B1<br>MIN<br>±1 |
|--------------------------|-------------------|--------------------|------------------|---------|------------------|-----|---------|-----------------|-----------|-----|-----|-----|----|----|----|-----|-----------|-----------|----|-----|-----------------|--------------------|---------------|-----------------|
| *40                      | 22<br>28          | M16×1,5<br>M20×1,5 | 22<br>28         | 50      | 1/2 "            | 70  | 87      | 65              | 17<br>22  | 50  | 93  | 78  | 4  | 19 | 32 | 35  | 90        | 20        | 16 | 66  | 155             | 90                 | 65            | 178             |
| *50                      | 28<br>36          | M20×1,5<br>M27×2   | 28<br>36         | 60      | 1/2"             | 75  | 91      | 70              | 22<br>28  | 62  | 93  | 94  | 4  | 24 | 38 | 40  | 105       | 25        | 20 | 82  | 168             | 98                 | 70            | 186             |
| *63                      | 36<br>45          | M27×2<br>M33×2     | 36<br>45         | 70      | 3/4"             | 78  | 90      | 74              | 28<br>36  | 75  | 101 | 112 | 5  | 29 | 45 | 50  | 120       | 32        | 25 | 98  | 180             | 100                | 80            | 200             |
| *80                      | 45<br>56          | M33×2<br>M42×2     | 45<br>56         | 85      | 3/4"             | 88  | 97      | 82              | 36<br>46  | 95  | 117 | 133 | 5  | 36 | 54 | 65  | 135       | 40        | 32 | 120 | 205             | 110                | 95            | 226             |
| *100                     | 56<br>70          | M42×2<br>M48×2     | 56<br>63         | 106     | 1"               | 102 | 114     | 88              | 46<br>60  | 115 | 117 | 161 | 6  | 37 | 57 | 80  | 160       | 50        | 40 | 140 | 235             | 110                | 125           | 244             |
| 125                      | 70<br>90          | M48×2<br>M64×3     | 63<br>85         | 132     | 1"               | 121 | 148     | 109             | 60<br>75  | 145 | 146 | 198 | 6  | 37 | 60 | 100 | 195       | 63        | 50 | 175 | 285             | 135                | 150           | 291             |
| 160                      | 90<br>110         | M64×3<br>M80×3     | 85<br>95         | 160     | 1 1/4"           | 125 | 152     | 120             | 75<br>90  | 185 | 167 | 246 | 7  | 41 | 66 | 100 | 240       | 80        | 63 | 220 | 295             | 150                | 145           | 323             |
| 200                      | 110<br>140        | M80×3<br>M100×3    | 95<br>112        | 200     | 1 1/4"           | 151 | 189     | 151             | 90<br>120 | 230 | 206 | 296 | 8  | 45 | 75 | 120 | 295       | 100       | 80 | 270 | 355             | 175                | 180           | 388             |

 $Measure. \hspace{0.5cm} All \ outside \ measurements \ observe \ the \ ISO \ 60 \ 20-1 \ standard. \ The \ installation \ dimension \ are \ according \ to \ HYDRA \ tech's \ standard.$ 

 $If in stall ation \ dimensions \ are \ requested \ in \ accordance \ with \ ISO \ 6020-1, the \ piston rod \ will \ be \ extended.$ 

## INDUSTRIALCYLINDER CIA 210 - OC2

MENSIONAL TABLE 尺 寸 表



Tolerances according to ISO 8135 Dimensions in [mm]

\* S = Slaglaen gde/Stroke/Hub

| ØD<br>CYL<br>DIA | <b>Ø</b> d<br>ROD | B<br>f8 | G<br>ISO<br>1179 | J   | M<br>±1 | M M<br>±1 | Р   | Q   | R   | VA | VE | L   | øTD<br>f8 | TL | TC<br>h12 | UV  | OC<br>MIN<br>±1 | OC+*S<br>MAX<br>±1 | STROKE<br>MIN | Е   | LE  | MS<br>+1,2<br>-0,6 | EP<br>+0,7<br>-0,5 | C<br>H7<br>L0<br>STEEL | 6500000000 | CR<br>-0,012<br>RUST<br>STAIN         |                | B2<br>MIN<br>±1 |
|------------------|-------------------|---------|------------------|-----|---------|-----------|-----|-----|-----|----|----|-----|-----------|----|-----------|-----|-----------------|--------------------|---------------|-----|-----|--------------------|--------------------|------------------------|------------|---------------------------------------|----------------|-----------------|
| *40              | 22<br>28          | 50      | 1/2 "            | 57  | 87      | 65        | 50  | 93  | 78  | 4  | 19 | 35  | 20        | 16 | 90        | 66  | 182             | 117                | 65            | 40  | 21  | 25                 | 18                 | 20                     | 20         | 20                                    | 16             | 209             |
| *50              | 28<br>36          | 60      | 1/2"             | 61  | 91      | 70        | 62  | 93  | 94  | 4  | 24 | 40  | 25        | 20 | 105       | 82  | 204             | 134                | 70            | 50  | 30  | 32                 | 22                 | 25                     | 25         | 25                                    | 20             | 226             |
| *63              | 36<br>45          | 70      | 3/4"             | 62  | 90      | 74        | 75  | 101 | 112 | 5  | 29 | 50  | 32        | 25 | 120       | 98  | 226             | 146                | 80            | 62  | 42  | 40                 | 25                 | 32                     | 32         | 30                                    | 22             | 251             |
| *80              | 45<br>56          | 85      | 3/4"             | 70  | 97      | 82        | 95  | 117 | 133 | 5  | 36 | 65  | 40        | 32 | 135       | 120 | 267             | 172                | 95            | 80  | 46  | 50                 | 30                 | 40                     | 40         | 40                                    | 28             | 293             |
| *100             | 56<br>70          | 106     | 1"               | 82  | 114     | 88        | 115 | 117 | 161 | 6  | 37 | 80  | 50        | 40 | 160       | 140 | 313             | 188                | 125           | 98  | 68  | 62                 | 40                 | 50                     | 50         | 50                                    | 35             | 328             |
| 125              | 70<br>90          | 132     | 1"               | 98  | 148     | 109       | 145 | 146 | 198 | 6  | 37 | 100 | 63        | 50 | 195       | 175 | 372             | 222                | 150           | 110 | 71  | 70                 | 50                 | 63                     | 63         | Note:<br>Special                      |                | 384             |
| 160              | 90<br>110         | 160     | 1 1/4"           | 100 | 152     | 120       | 185 | 167 | 246 | 7  | 41 | 100 | 80        | 63 | 240       | 220 | 397             | 252                | 145           | 127 | 93  | 90                 | 70                 | 80                     | 80         | jointbear<br>dimension<br>stainless s | 18, <b>i</b> n | 432             |
| 200              | 110<br>140        | 200     | 1 1/4"           | 121 | 189     | 151       | 230 | 206 | 296 | 8  | 45 | 120 | 100       | 80 | 295       | 270 | 504             | 324                | 180           | 179 | 121 | 110                | 80                 | 100                    | 100        | statimess s                           | icei           | 545             |

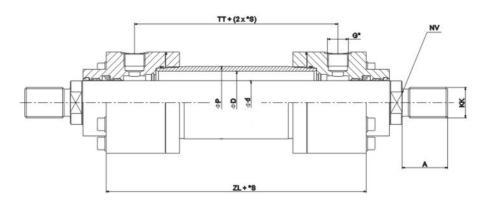
Measure

All outside meagurements observe the ISO 6020-1 standard. The installation dimension are according to HYDRA tech's standard.

If installation dimensions are requested in accordance with ISO 6020-1, the pistonrod will be extended.

## **INDUSTRIALCYLINDER CIA 210-TT**

#### MENSIONAL TABLE 尺 寸 表



| Tolerances | according | to ISO 8135 | Dimensions in [mm] |
|------------|-----------|-------------|--------------------|
|            |           |             |                    |

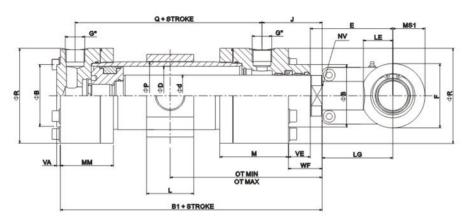
\* S = Slaglaengde/Stroke/Hub

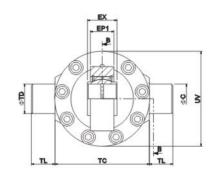
|                  |                   |                    |                  |           |     |                  | Fla     | nch              | type       | F  |    |     |               |                    | Yoke            | type               | О   |           |           |    |     |         |                 |               |                 |
|------------------|-------------------|--------------------|------------------|-----------|-----|------------------|---------|------------------|------------|----|----|-----|---------------|--------------------|-----------------|--------------------|-----|-----------|-----------|----|-----|---------|-----------------|---------------|-----------------|
| ØD<br>CYL<br>DIA | <b>Ø</b> d<br>ROD | KK<br>ISO<br>261   | A<br>ISO<br>4395 | NV        | J   | G<br>ISO<br>1179 | ь<br>Е9 | FB<br>ISO<br>273 | FC<br>Js13 | U  | UD | Y   | STROKE<br>MIN | FT<br>MIN<br>± 0,5 | OT<br>MIN<br>±1 | OT+*S<br>MAX<br>±1 | L   | TC<br>h12 | øTD<br>f8 | TL | UV  | Q<br>±1 | ZL<br><b>±1</b> | STROKE<br>MIN | TT<br>MIN<br>±1 |
| *40              | 22<br>28          | M16×1,5<br>M20×1,5 | 22<br>28         | 17<br>22  | 70  | 1/2"             | 50      | 8x≠9             | 106        | 16 | 3  | 125 | 17            | 16                 | 155             | 90                 | 35  | 90        | 20        | 16 | 66  | 92      | 168             | 65            | 232             |
| *50              | 28<br>36          | M20×1,5<br>M27×2   | 28<br>36         | 22<br>28  | 75  | 1/2"             | 60      | 8x#11            | 126        | 20 | 4  | 150 | 20            | 18                 | 168             | 98                 | 40  | 105       | 25        | 20 | 82  | 102     | 176             | 70            | 252             |
| *63              | 36<br>45          | M27×2<br>M33×2     | 36<br>45         | 28<br>36  | 78  | 3/4"             | 70      | 8x <b>≠</b> 14   | 145        | 25 | 4  | 175 | 20            | 20                 | 180             | 100                | 50  | 120       | 32        | 25 | 98  | 106     | 172             | 80            | 262             |
| *80              | 45<br>56          | M33×2<br>M42×2     | 45<br>56         | 36<br>46  | 88  | 3/4"             | 85      | 8x≠18            | 165        | 32 | 4  | 200 | 20            | 22                 | 205             | 110                | 65  | 135       | 40        | 32 | 120 | 120     | 188             | 95            | 296             |
| *100             | 56<br>70          | M42×2<br>M48×2     | 56<br>63         | 46<br>60  | 102 | 1"               | 106     | 8x#22            | 200        | 32 | 5  | 245 | 32            | 25                 | 235             | 110                | 80  | 160       | 50        | 40 | 140 | 124     | 214             | 125           | 328             |
| 125              | 70<br>90          | M48×2<br>M64×3     | 63<br>85         | 60<br>75  | 121 | 1"               | 132     | 8x#22            | 235        | 32 | 5  | 280 | 37            | 28                 | 285             | 135                | 100 | 195       | 63        | 50 | 175 | 149     | 271             | 150           | 391             |
| 160              | 90<br>110         | M64×3<br>M80×3     | 85<br>95         | 75<br>90  | 125 | 1 1/4"           | 160     | 8x≠22            | 280        | 36 | 5  | 330 | 22            | 30                 | 295             | 150                | 100 | 240       | 80        | 63 | 220 | 172     | 290             | 145           | 422             |
| 200              | 110<br>140        | M80×3<br>M100×3    | 95<br>112        | 90<br>120 | 151 | 1 1/4"           | 200     | 8x#26            | 340        | 40 | 5  | 390 | 43            | 35                 | 355             | 175                | 120 | 295       | 100       | 80 | 270 | 200     | 352             | 180           | 502             |

Measure: All outside meaguremernts observe the ISO 6020-1 standard. The installation dimension are according to HYDRA tech's standard. If installation dimensions are requested in accordance with ISO 6020-1, the p istonrod will be extended.

### INDUSTRIALCYLINDER CIA 210 - OC1

#### MENSIONAL TABLE 尺 寸 表





Tolerances according to ISO 8135 Dimensions in [mm]

\* S = Slaglaengde/Stroke/Hub

| ØD<br>CYL<br>DIA | <b>Ø</b> d<br>ROD | KK<br>ISO<br>261   | A<br>ISO<br>4395 | G<br>ISO<br>1179 | J   | M<br>±1 | MM<br>±1 | NV        | Q   | R   | VA | VE | WF | L   | ØTD<br>f8 | TL | TC<br>h12 | UV  | OA<br>MIN<br>+5<br>0 | OA+*S<br>MAX<br>+5<br>0 | STROKE<br>MIN | EPI<br>+ 0,7<br>-0,5 | C<br>H7<br>L<br>STEEI | 123 | LE | E<br>+5<br>+0 | F   | LG  | MS<br>+1,2<br>-0,6 | B1<br>MIN<br>±1 |
|------------------|-------------------|--------------------|------------------|------------------|-----|---------|----------|-----------|-----|-----|----|----|----|-----|-----------|----|-----------|-----|----------------------|-------------------------|---------------|----------------------|-----------------------|-----|----|---------------|-----|-----|--------------------|-----------------|
| *40              | 22<br>28          | M16×1,5<br>M20×1,5 | 22<br>22         | 1/2"             | 70  | 87      | 65       | 17<br>22  | 93  | 78  | 4  | 19 | 32 | 35  | 20        | 16 | 90        | 66  | 207                  | 142                     | 65            | 17                   | 20                    | 20  | 22 | 65            | 47  | 52  | 23                 | 178             |
| *50              | 28<br>36          | M20×1,5<br>M20×1,5 | 28<br>28         | 1/2"             | 75  | 91      | 70       | 22<br>28  | 93  | 94  | 4  | 24 | 38 | 40  | 25        | 20 | 105       | 82  | 233                  | 163                     | 70            | 21                   | 25                    | 25  | 27 | 79            | 58  | 65  | 29                 | 186             |
| *63              | 36<br>45          | M27×2<br>M27×2     | 36<br>36         | 3/4"             | 78  | 90      | 74       | 28<br>36  | 101 | 112 | 5  | 29 | 45 | 50  | 32        | 25 | 120       | 98  | 260                  | 180                     | 80            | 27                   | 32                    | 32  | 32 | 96            | 70  | 80  | 35                 | 200             |
| *80              | 45<br>56          | M33×2<br>M33×2     | 45<br>45         | 3/4"             | 88  | 97      | 82       | 36<br>46  | 117 | 133 | 5  | 36 | 54 | 65  | 40        | 32 | 135       | 120 | 302                  | 207                     | 95            | 32                   | 40                    | 40  | 41 | 115           | 89  | 97  | 44                 | 226             |
| *100             | 56<br>70          | M42×2<br>M42×2     | 56<br>56         | 1"               | 102 | 114     | 88       | 46<br>60  | 117 | 161 | 6  | 37 | 57 | 80  | 50        | 40 | 160       | 140 | 355                  | 230                     | 125           | 40                   | 50                    | 50  | 50 | 140           | 108 | 120 | 54                 | 244             |
| 125              | 70<br>90          | M48×2<br>M48×2     | 63<br>63         | 1"               | 121 | 148     | 109      | 60<br>75  | 146 | 198 | 6  | 37 | 60 | 100 | 63        | 50 | 195       | 175 | 425                  | 275                     | 150           | 52                   | 63                    | 63  | 62 | 163           | 132 | 140 | 71                 | 291             |
| 160              | 90<br>110         | M64×3<br>M64×3     | 85<br>85         | 1 1/4"           | 125 | 152     | 120      | 75<br>90  | 167 | 246 | 7. | 41 | 66 | 100 | 80        | 63 | 240       | 220 | 475                  | 330                     | 145           | 66                   | 80                    | 80  | 78 | 205           | 168 | 180 | 90                 | 323             |
| 200              | 110<br>140        | M80×3<br>M80×3     | 95<br>95         | 1 1/4"           | 151 | 189     | 151      | 90<br>120 | 206 | 296 | 8  | 45 | 75 | 120 | 100       | 80 | 295       | 270 | 565                  | 385                     | 180           | 84                   | 100                   | 100 | 98 | 240           | 210 | 210 | 112                | 388             |

Measure:

All outside meagurements observe the ISO 6020-1 standard. The installation dimension are according to HYDRA tech's standard.

If installation dimensions are requested in accordance with ISO 6020-1, the pistonrod will be extended.